

CODEX STANDARD FOR PRESERVED TOMATOES
(CODEX STAN 13-1981)

1 SCOPE

This Standard applies the products, as defined in Section 2 below, and offered for direct consumption, including for catering purposes or for repacking if required. This Standard also applies to the product when indicated as being intended for further processing. The Standard does not include dried tomatoes and preserved tomatoes containing other vegetables such as pepper and onions in quantities that materially alter the flavour, aroma and taste of the tomato component.

2 DESCRIPTION

2.1 PRODUCT DEFINITION

Preserved tomatoes is the product:

- (a) prepared from fresh, washed, ripened tomatoes, conforming to the characteristics of the fruit of *Lycopersicon/Lycopersicum esculentum* P. Mill, of red or reddish varieties which are clean and which are sound. The tomatoes shall have had the stems and calices removed and where necessary, the core;
- (b) packed with or without a suitable packing medium and seasoning ingredients appropriate to the product; and
- (c) processed by heat, in an appropriate manner, before or after being hermetically sealed in a container, so as to prevent spoilage.

2.2 VARIETAL TYPE

Tomatoes of distinct varietal groups (cultivars Open Pollinated or hybrids) with respect to shape or other similar physical characteristics may be designated as:

2.2.1 Round: globular or semi-globular shape.

2.2.2 Cylinder, Pear, Egg or Plum: elongated shape.

2.3 STYLES

Preserved tomatoes in these styles are prepared in whole or not whole form. The whole form normally is prepared with peel removed; if the peel is not removed, the style is considered additionally as "Unpeeled":

2.3.1 Whole: Tomatoes which keep their initial shape after processing.

2.3.2 Unwhole (Pieces): Tomatoes crushed or cut into sections whose shape may be irregular or regular.

For the not whole tomatoes the style should be better specified according with the type of grinding or cutting:

- (a) **Diced:** tomatoes cut into cubes;
- (b) **Sliced:** tomatoes cut perpendicularly to the longitudinal axis in rounds with a regular thickness;
- (c) **Wedges:** tomatoes cut into four roughly equal parts;
- (d) **Pulp or crushed or chopped:** tomatoes crushed, ground or pulped when appropriate.

2.3.3 Other Styles

Any other presentation of the product should be permitted provided that the product:

- (a) is sufficiently distinctive from other forms of presentation laid down in the Standard;
- (b) meets all relevant requirements of the Standard, including requirements relating to limitations on defects, drained weight, and any other requirements which are applicable to that style which most closely resembles the style or styles intended to be provided for under this provision; and
- (c) is adequately described on the label to avoid confusing or misleading the consumer.

2.4 TYPES OF PACK

2.4.1 **Solid Pack** – without any added packing medium.

2.4.2 **Regular Pack** – with a packing medium added, as specified in Section 3.1.2.

3 ESSENTIAL COMPOSITION AND QUALITY FACTORS

3.1 COMPOSITION

3.1.1 Basic Ingredients

Tomatoes as defined in Section 2 and packing medium when appropriate, as defined in Section 3.1.2.

3.1.2 Packing Media

Preserved tomatoes may be packed in the following packing media:

- (a) **Juice**¹: the liquid obtained from ripened tomatoes, from the residue resulting from preparing tomatoes for canning or by diluting tomato concentrates;
- (b) **Tomato puree or Tomato concentrate**: as described in the Codex Standard for Processed Tomato Concentrates;
- (c) **Pulp**: skinless ground tomatoes;
- (d) **Water**: only in unpeeled preserved tomatoes.

3.1.3 Other Permitted Ingredients

- (a) Spices, aromatic herbs (such as basil leaves) and natural extracts of these and seasonings excluding tomato flavouring;
- (b) Salt (sodium chloride) in accordance with the Codex Standard for Food Grade Salt (CODEX STAN 150-1985);
- (c) When acidifying agents are used, sugars, as listed in the Codex Standard for Sugars (CODEX STAN 212-1999) with specific labelling.

3.2 QUALITY CRITERIA

Preserved tomatoes shall have normal colour characteristic for ripened tomatoes, properly processed, a normal flavour and odour free from flavours or odours foreign to the product. Preserved tomatoes with special ingredients shall have a flavour characteristic of that imparted by the tomatoes and the other substances used.

3.2.1 Definitions of defects and other terms used in Section 3.2

3.2.1.1 **Whole or Almost Whole**: a tomato of any size in which the contour is not materially altered by coring or trimming; the unit may be readily restored to practically its original conformation; it may be slightly cracked or split but not to the extent that there is substantial loss of shape.

3.2.1.2 **Objectionable core material**: tough and fibrous texture or tomato tissue representing the tomato core that is definitely objectionable as to appearance and edibility.

3.2.1.3 **Blemishes**: areas into which lesions on the surface have penetrated and as a result thereof contrast strongly in colour or texture with the normal tomato tissue and should normally have been removed during processing.

3.2.1.4 **Extraneous plant material**: tomato leaves, stems, calyx bracts, and similar plant material.

¹ In this Standard, “juice” must not be intended as the fruit juice (including tomato juice) as defined in the Codex General Standard for Fruit Juices and Nectars (CODEX STAN 247-2005).

3.2.1.5 **Peel (or skin)**: the residual pieces of skin, having a length higher than 5 mm, which adheres to the tomato flesh or is found loose in the container.

3.2.2 Size or Wholeness

Size or wholeness, as such, is only a factor in the style designated as “Whole” style. Preserved tomatoes of “Whole” style shall consist of not less than 65% m/m of drained tomatoes in whole or almost whole units, except that in any container there may be one unit that is not whole. For small cans (less than 500 g net weight) this value shall be 70%.

3.2.3 Defects and Allowances

The finished product shall be prepared from such materials and under such practices that it shall be substantially free from objectionable core material and extraneous plant material and shall not contain excessive defects whether specifically mentioned in this Standard or not. Certain common defects should not be present in amounts greater than the following limitations:

3.2.3.1 **Peel** (only for whole and peeled styles):

Whole peeled: not more than 30 cm² aggregate area per kg of total contents.

3.2.3.2 **Blemishes**

Not more than 3.5 cm² aggregate area per kg of total contents.

3.2.3.3 **Mould Count**

Mould count for preserved tomatoes to be set according to the legislation of the country of retail sale.

3.2.3.4 **pH**

The pH must not exceed 4.5.

3.3 CLASSIFICATION OF “DEFECTIVES”

A container that fails to meet one or more of the applicable quality requirements, as set out in Section 3.2, should be considered as a “defective”.

3.4 LOT ACCEPTANCE

A lot should be considered as meeting the applicable quality requirements referred to in Section 3.2 when:

- the number of “defectives”, as defined in Section 3.3, does not exceed the acceptance number (c) of the appropriate sampling plan with an AQL of 6.5; and
- the maximum allowance for mould count is not exceeded (see Section 3.2.3.3).

These acceptance criteria do not apply to non-retail containers.

4 FOOD ADDITIVES

4.1 ACIDITY REGULATORS

INS No.	Name of the Food Additive	Maximum Level
330	Citric Acid	GMP
331(i)	Sodium Dihydrogen Citrate	
331(iii)	Trisodium Citrate	
332(i)	Potassium dihydrogen Citrate	
332(ii)	Tripotassium Citrate	
333	Calcium Citrates	
575	Glucono delta-Lactone	

4.2 FIRMING AGENTS

INS No.	Name of the Food Additive	Maximum Level
327	Calcium Lactate	GMP
333	Calcium Citrates	
509	Calcium Chloride	

5 CONTAMINANTS

5.1 PESTICIDE RESIDUES

5.1.1 The product covered by the provisions of this Standard shall comply with those maximum pesticide residue limits established by the Codex Alimentarius Commission for this product.

5.1.2 In order to consider the concentration of the product, the determination of the maximum pesticide residue limits shall take into account the natural total soluble solids, the reference value being 4.5 for fresh fruit.

5.2 OTHER CONTAMINANTS

5.2.1 The product covered by the provisions of this Standard shall comply with those maximum levels for contaminants established by the Codex Alimentarius Commission for this product.

5.2.2 In order to consider the concentration of the product, the determination of the maximum levels for contaminants shall take into account the natural total soluble solids, the reference value being 4.5 for fresh fruit.

6 HYGIENE

6.1 It is recommended that the products covered by the provisions of this Standard be prepared and handled in accordance with the appropriate sections of the Recommended International Code of Practice – General Principles of Food Hygiene (CAC/RCP 1-1969), Recommended International Code of Hygienic Practice for Low-Acid and Acidified Low-Acid Canned Foods (CAC/RCP 23-1979) and other relevant Codex texts such as codes of hygienic practice and codes of practice.

6.2 The products should comply with any microbiological criteria established in accordance with the Principles for the Establishment and Application of Microbiological Criteria for Foods (CAC/GL 21-1997)².

7 WEIGHTS AND MEASURES³

7.1 FILL OF CONTAINER

7.1.1 Minimum Fill

The container should be well filled with the product (including packing medium when appropriate) which should occupy not less than 90% (minus any necessary head space according to good manufacturing practices) of the water capacity of the container. The water capacity of the container is the volume of distilled water at 20°C which the sealed container will hold when completely filled.

7.1.2 Classification of “Defectives”

A container that fails to meet the requirement for minimum fill of Section 7.1.1 should be considered as a “defective”.

² For products that are rendered commercially sterile in accordance with the Recommended International Code of Hygienic Practice for Low-Acid and Acidified Low-Acid Canned Foods (CAC/RCP 23-1979), microbiological criteria are not recommended as they do not offer benefit in providing the consumer with a food that is safe and suitable for consumption.

³ The provisions in this Section do not apply to non-retail containers.

7.1.3 Lot Acceptance

A lot should be considered as meeting the requirement of Section 7.1.1 when the number of “defectives”, as defined in Section 7.1.2, does not exceed the acceptance number (c) of the appropriate sampling plan with an AQL of 6.5.

7.1.4 Minimum Drained Weight

7.1.4.1 The drained weight of the product should be not less than 50%, calculated on the basis of the weight of distilled water at 20°C which the sealed container will hold when completely filled⁴.

7.1.4.2 Lot Acceptance

The requirements for minimum drained weight should be deemed to be complied with when the average drained weight of all containers examined is not less than the minimum required, provided that there is no unreasonable shortage in individual containers.

8 LABELLING

8.1 The product covered by the provisions of this Standard shall be labelled in accordance with the Codex General Standard for the Labelling of Prepackaged Foods (CODEX STAN 1-1985). In addition, the following specific provisions apply:

8.2 NAME OF THE PRODUCT

8.2.1 The name of the product shall be:

- (a) “Peeled Tomatoes” or “Whole peeled Tomatoes”, for the products “Whole”, if the peel has been removed;
- (b) “Tomatoes”, for the other presentations;
- (c) “Unpeeled tomatoes”, if the peel has not been removed or if the allowances indicated in Section 2.3.5.1 are not respected.

8.2.2 The styles, as defined in Section 2.3 and the packing media defined in Section 3.1.2 shall be declared as part of the name or in close proximity to the name.

8.2.3 If an added ingredient, as defined in Section 3.1.3, alters the flavour characteristic of the product, the name of the food shall be accompanied by the term “flavoured with X” or “X flavoured” as appropriate.

8.2.4 *Other styles* – If the product is produced in accordance with the other styles provision (Section 2.3.3), the label should contain in close proximity to the name of the product such additional words or phrases that will avoid misleading or confusing the consumer.

8.2.5 The following may be stated on the label:

- (a) **the type:** “solid pack” if the pack complies with Section 2.4.1;
- (b) **the packing material:** “juice” or other, if the pack complies with Section 2.4.2.

8.3 LABELLING OF NON-RETAIL CONTAINERS

Information for non-retail containers shall be given either on the container or in accompanying documents, except that the name of the product, lot identification, and the name and address of the manufacturer, packer, distributor or importer, as well as storage instructions, shall appear on the container. However, lot identification, and the name and address of the manufacturer, packer, distributor or importer may be replaced by an identification mark, provided that such a mark is clearly identifiable with the accompanying documents.

⁴ For non-metallic rigid containers such as glass jars, the basis for the determination should be calculated on the weight of distilled water at 20°C which the sealed container will hold when completely filled less 20 ml.

9 METHODS OF ANALYSIS AND SAMPLING

PROVISION	METHOD	PRINCIPLE	TYPE
Calcium	NMKL 153:1996	Atomic Absorption Spectrophotometry	II
	AOAC 968.31 (Codex General Method for processed fruits and vegetables)	Complexometry Titrimetry	III
Drained weight	AOAC 968.30 (Codex General Method for processed fruits and vegetables)	Sieving Gravimetry	I
	ISO UNIUN SERIES 2331*	Sieving Gravimetry	I (TE)
Fill of containers	CAC/RM 46-1972 (Codex General Method for processed fruits and vegetables)	Weighing	I
Mould count	AOAC 965.41	Howard mould count	I
pH	NMKL 179:2005	Potentiometry	II
	AOAC 981.12		III
Solids (Soluble)	AOAC 932.12 ISO 2173:2003 (Codex General Method for processed fruits and vegetables)	Refractometry	I

* for crushed style tomatoes only. Temporarily Endorsed (TE).

DETERMINATION OF WATER CAPACITY OF CONTAINERS

(CAC/RM 46-1972⁵)

1. SCOPE

This method applies to glass containers⁶.

2. DEFINITION

The water capacity of a container is the volume of distilled water at 20°C which the sealed container will hold when completely filled.

3. PROCEDURE

3.1 Select a container which is undamaged in all respects.

3.2 Wash, dry and weigh the empty container.

3.3 Fill the container with distilled water at 20°C to the level of the top thereof, and weigh the container thus filled.

4. CALCULATION AND EXPRESSION OF RESULTS

Subtract the weight found in 3.2 from the weight found in 3.3. The difference shall be considered to be the weight of water required to fill the container. Results are expressed as ml of water.

⁵ As amended by the Committee on Methods of Analysis and Sampling, ALINORM 03/23, Appendix VI-H.

⁶ For determination of water capacity in metal containers the reference method is ISO 90.1:1986.